







Compre	ssion between types		The state of the s
	Proportional (P)	Integral (I)	Derivative (D)
Advantages	 + Fast response time + Minimizes fluctuation 	+ Contains small offset + Returns system to steady state	 Keeps system at consistent setting Controls processes with rapidly changing outputs
Disadvantages	 Contains large offset Does not bring system to desired set point 	- Slow response time	 Slow response time Requires combined use with another controller

PID controllers				
Р	Present	Systems with slow response, systems tolerant to offset	Float valves, thermostats, humidistat	
1	Back	Not often used alone, as is too slow	Used for very noisy systems	
D	Forward	Not used alone because it is too sensitive to noise and does not have set point	None	
PI	Present & back	Often used	Thermostats, flow control, pressure control	
PID	All time	Often used, most robust, but can be noise sensitive	Cases where the system has intertia that could get out of hand i.e. temperature and concentration measurements on a reactor to avoid runaway.	

























